

5/12

DART AEROSPACE LTD	Work Order:	22500
Description: Strut	Part Number:	D3007-041
Drawing: D3007 rev.A1	Qty:	5

Step	Location	Procedure	By	Date	Qty																																												
1	EXPEDITING	Open W/O	HA	05.02.21	5																																												
2	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3007-1</td><td>Strut</td><td>B21518</td></tr><tr><td>1</td><td>D2012-107</td><td>Clevis</td><td>B21342</td></tr><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B21505</td></tr><tr><td>1</td><td>AN4-10A</td><td>Bolt</td><td>M15003</td></tr><tr><td>1</td><td>AN960JD416</td><td>Washer</td><td>M15013</td></tr><tr><td>1</td><td>MS21042L4</td><td>Nut</td><td>M15020</td></tr><tr><td>1</td><td>D2705</td><td>Support bracket</td><td>B19322</td></tr><tr><td>1</td><td>SL69-BS</td><td>Clip</td><td>M15516 M16907</td></tr><tr><td>1</td><td>SL69-BS</td><td>UNC lock nut</td><td>B21364B</td></tr><tr><td>1</td><td>AN960JD516</td><td>Washer</td><td>M15927</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D3007-1	Strut	B21518	1	D2012-107	Clevis	B21342	2	D2022-101	Spacer	B21505	1	AN4-10A	Bolt	M15003	1	AN960JD416	Washer	M15013	1	MS21042L4	Nut	M15020	1	D2705	Support bracket	B19322	1	SL69-BS	Clip	M15516 M16907	1	SL69-BS	UNC lock nut	B21364B	1	AN960JD516	Washer	M15927	SB	05/03/08	5
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3	METAL	Assemble as per Dwg D3007	SB	05/02/08	5																																												
4	QC	Inspect Level 5	2	05.03.08	5																																												
5	STORES	Identify and stock	CL	05/03/14	5																																												
6	EXPEDITING	Close W/O Cost / part 25.17 546 05/03/17 (5)	HA	05.03.18	5																																												

Rev	Date	Change	Revised By	Approved
A	01.03.23	New Issue	EC	
B	01.05.18	Changed pick list (ECN 354)	EC	EC

RELEASED

01 05.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/10	2							

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

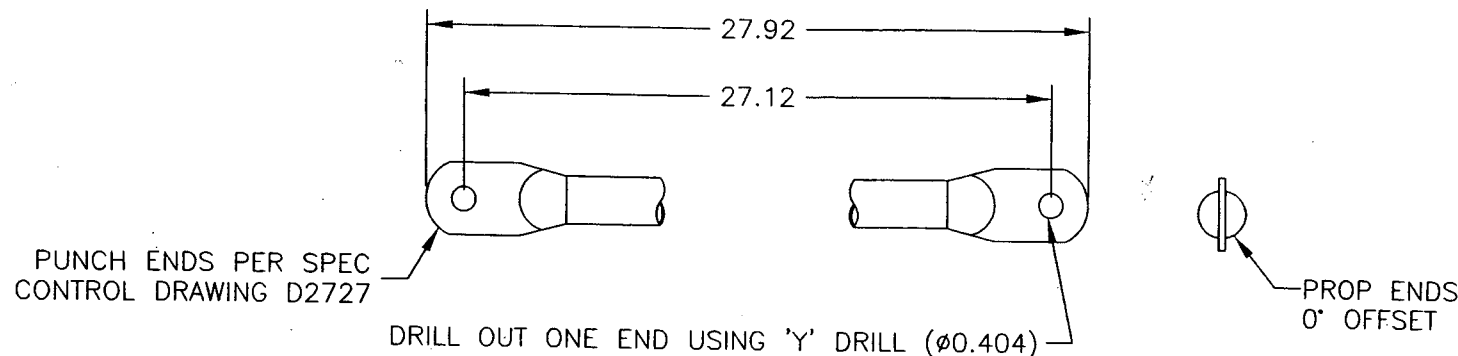
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD
CP	CP	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
CP	CP	D3007
DATE	TITLE	REV. A
01.03.22	PROP ASSEMBLY	SHEET 1 OF 1
A	NEW ISSUE	SCALE
A1	CHANGE TO D2705 & D3015-3	1:2

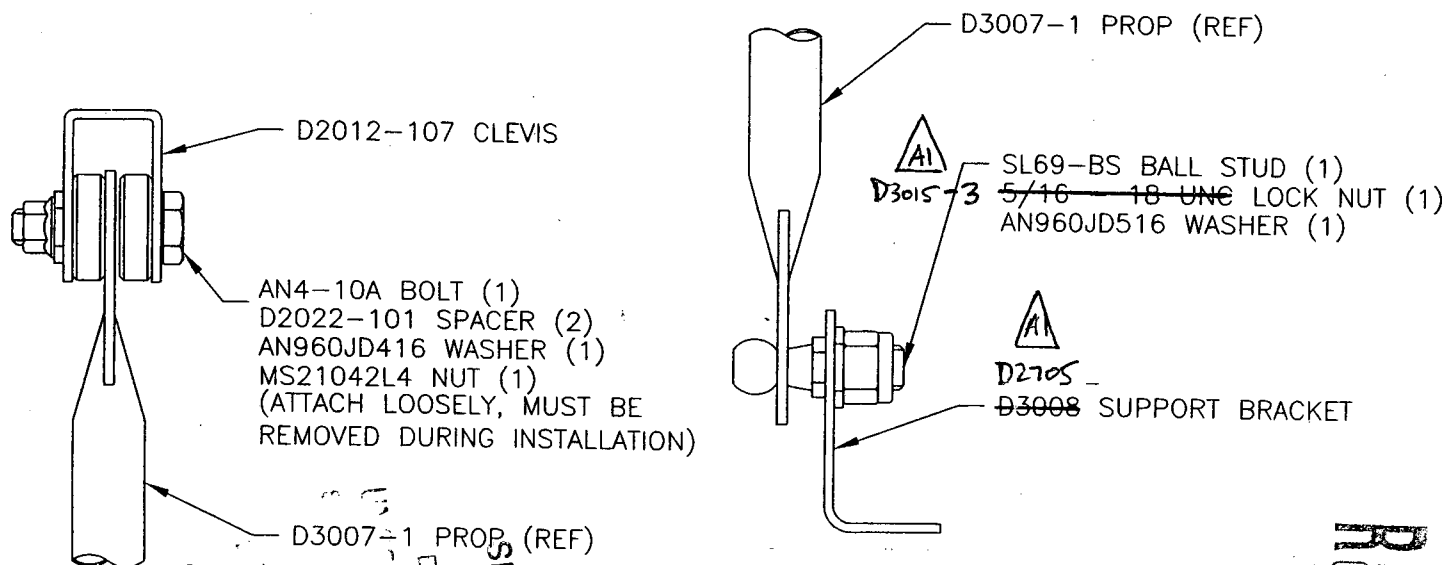
RELEASED
01.03.30



DRILL OUT ONE END USING 'Y' DRILL ($\phi 0.404$)

D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, $\phi 0.50$ X 0.035 WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704



AN4-10A BOLT (1)
D2022-101 SPACER (2)
AN960JD416 WASHER (1)
MS21042L4 NUT (1)
(ATTACH LOOSELY, MUST BE
REMOVED DURING INSTALLATION)

D2705
D3008 SUPPORT BRACKET

D3007-1 PROP (REF)

D3007-041 PROP ASSEMBLY

GENERAL NOTES
TOLERANCES ARE PER DART
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
NOTICE
ORDER
22500

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 21, 2005
07:40 am

Work Order No : 0022500
Project Name : D3007-041
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3007-041

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description : Strut
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 02-18-05
Est Finish Date : 03-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00